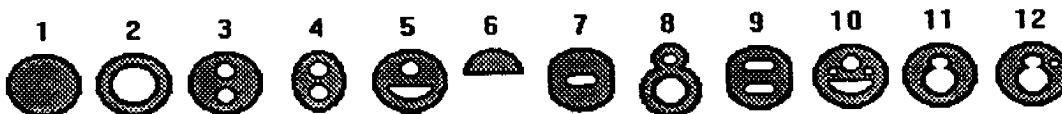


# Exhibit 20



Request # 2,166

Request Date 4/ 4/94

Extrusion # 10-556-A

Date Closed

<p><b><u>Machine Setup</u></b></p> <p>Zone 1    500    F</p> <p>Zone 2    580    F</p> <p>Zone 3    570    F</p> <p>Clamp            F</p> <p>Adapter    578    F</p> <p>Die Body    560    F</p> <p>Die Nut    560    F</p> <p>Brl Melt            F</p> <p>Flg Melt            F</p> <p>Die Melt    700    F</p> <p>Throat            F</p> <p>Brl Pres    2589    PSI</p> <p>Flg Pres            PSI</p> <p>Die Pres    2213    PSI</p>	<p><b><u>Tooling</u></b></p> <p><b><u>Die</u></b></p> <p>Dwg. #</p> <p>ID / Shape    .0700"    (50)</p> <p>Land Length    Short</p> <p>Material        Stainless</p> <p>Comments       Round</p> <p><b><u>Mandrel</u></b></p> <p>Dwg. #</p> <p>Style            Hypotube</p> <p>Length          0.650"</p> <p>Extension       Flush</p> <p><b><u>Miscellaneous</u></b></p> <p>Tubing Dwg. #</p> <p>X-Head          Bolt-On</p> <p>Screens          20 200 100 20</p> <p>Breaker Plate   Single</p>	<p><b><u>Dimensions</u></b></p> <p>Tubing Profile = 02 (Single-Lumen)</p> <p>High Wall</p> <p>Low Wall</p> <p>% Conc.</p> <p>Basis Wgt.</p> <p><b><u>Zumbach</u></b></p> <p><b><u>Setpoints</u></b></p> <p>Nominal</p> <p>Upper</p> <p>Lower</p> <p><b><u>Statistics</u></b></p> <p>Avg. Xbar</p> <p>Avg. Sigma</p> <p>Avg. Cp</p> <p>Avg. Cpk</p> <p>Oval. Xbar</p>																		
<p><b><u>Screw</u></b></p> <p>Speed    3.3    RPM</p> <p>Mode     Manual</p> <p>Setting            (%/PSI)</p> <p>Amps     34</p> <p>ID        PET GP</p>	<p><b><u>Puller</u></b></p> <p>Speed    71    FPM</p> <p>Mode     Manual</p> <p>Setting            (%)</p>	<p><b><u>Water Bath</u></b></p> <p>Temp    Ambient    F</p> <p>Air Gap    0.4    "</p> <p>Flow      4        gph</p> <p>Dam       Iris</p>																		
<p><b><u>Materials</u></b></p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">%</th> <th style="text-align: left;">Part #</th> <th style="text-align: left;">Rev</th> <th style="text-align: left;">Description</th> <th style="text-align: left;">Lot #</th> <th style="text-align: left;">Temp.(F)</th> <th style="text-align: left;">Time (Hrs)</th> <th style="text-align: left;">Dew Pt.</th> <th style="text-align: left;">% Moist.</th> </tr> </thead> <tbody> <tr> <td>100</td> <td>VM-NEWKEY-1</td> <td>A</td> <td>FORTRON PPS</td> <td>NONE</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>			%	Part #	Rev	Description	Lot #	Temp.(F)	Time (Hrs)	Dew Pt.	% Moist.	100	VM-NEWKEY-1	A	FORTRON PPS	NONE				
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